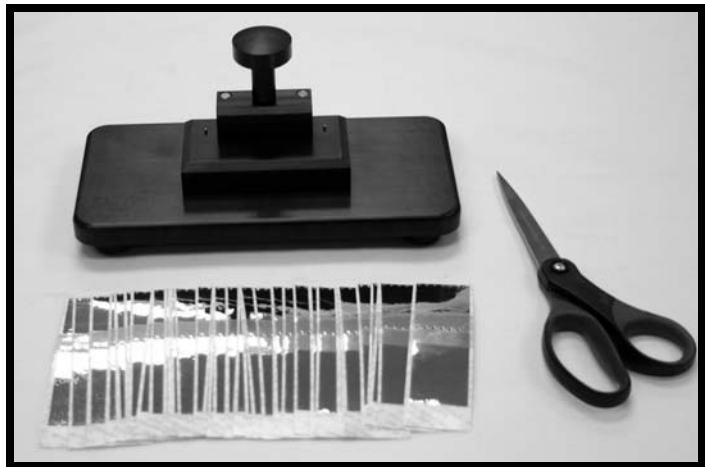


TS-50 Tape Splicer User's Guide



ISO 9001:2008 Certified

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USA

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www.vtekusa.com



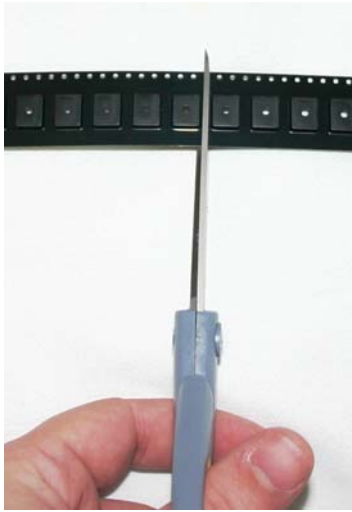
User's Guide # D291466.C

TS-50 Operation

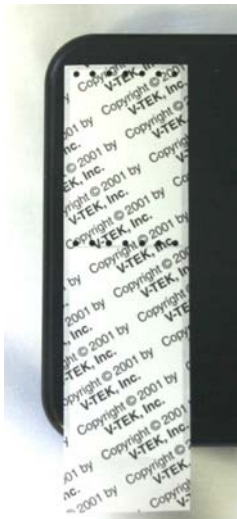
Contents

Operation	2
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1. Cut carrier tape cleanly



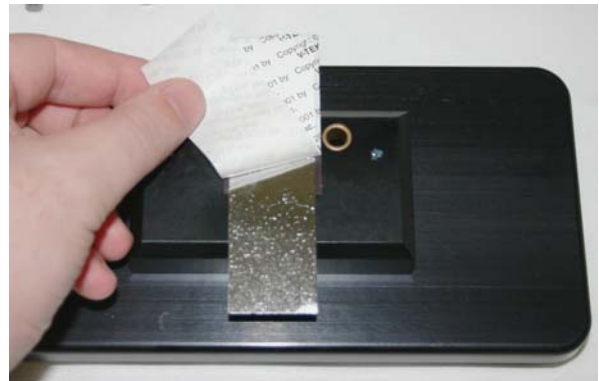
2. Orient splicer tape correctly



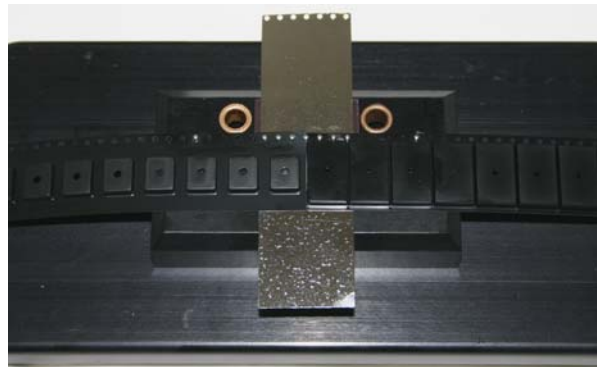
3. Place splicer tape onto guide



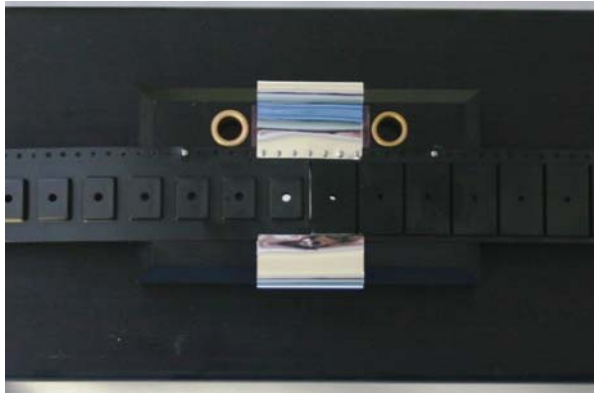
4. Peel off splice tape backing



5. Place carrier tapes on guide



6. Attach splice tape to carrier tape



7. Use compressor on sprocket side



10. Trim off pink release tab



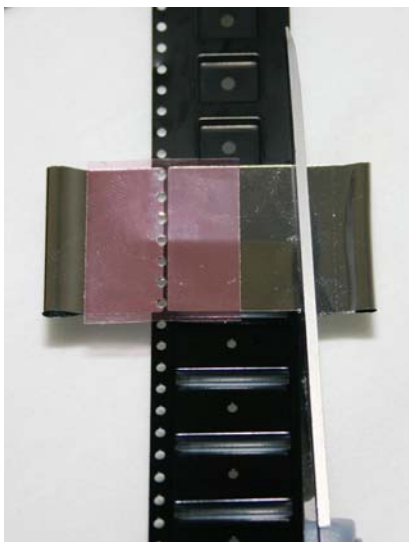
8. Press down opposite side



11. Trim sprocket side



9. Trim opposite side





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For inquiries regarding spare parts, tape and reel supplies, or the service department, please call or write:

Phone: (507) 387-2039

Email: service@vtekusa.com

Please provide the machine model and serial numbers with all inquiries.

NOTES

TS-50 Document List

Section	Description	File Name
Cover	Page 1 of 1	D291466.2d.fm
Operating Instructions	Pages 1-4	D291466.3a.fm
Service & Repair Contacts	Page 1 of 1	61053915.fm
Document List	Page 1 of 1	D291466.1d.fm
Warranty Document	Page 1 of 1	WI201.16 Rev. 4
Back	Page 1 of 1	61666111.fm



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EXPRESS WARRANTY, EXCLUSION AND DISCLAIMER OF UNSTATED WARRANTIES AND LIMITATION OF LIABILITY

1. V-TEK, Inc (V-TEK) warrants for one year from date of receipt by end user that equipment manufactured by V-TEK will be free of defects in workmanship and materials.
2. All integrated products purchased by V-TEK and integrated on to V-TEK equipment shall be covered in accordance with the manufacturer's pass through warranty and limited in costs equal to the amount of the manufacturer's pass through warranty.
3. V-TEK's obligation under this warranty applies only to the original Customer and commences when V-TEK is notified of name, address of Customer, and date of receipt of equipment.
4. During the warranty period, V-TEK will replace any defective nonconsumable parts returned for that purpose to the designated V-TEK Replacement Parts Center or at V-TEK's option, refund original cost of equipment.
5. Authorization to return Articles purchased from V-TEK must be obtained by Customer before return shipping commences.
6. Credit may be granted, less an appropriate restocking charge of 15 to 20% of invoice amount, depending on the reason for the return and condition of the Articles.
7. Returns should always be carefully packed in original shipping carton and sent via ground service. V-TEK does not assume any liability for damage incurred during shipment.
8. For the first 30 days that you own your V-TEK product, V-TEK will be responsible for ground shipments to and from V-TEK's facility in Mankato, MN, U.S.A. or its designate. For the remainder of your warranty V-TEK will pay freight for returning your product to you after its repair.
9. Customer shall bear all charges for customs duty fees or freight above the ground rate or for articles returned which are not defective.
10. Collect shipments will not be accepted.
11. Insurance coverage during shipping is the responsibility of the Customer. V-TEK does not assume any liability for damage incurred during shipment.
12. The warranty applies only to normal use of the equipment and shall be void if V-TEK determines that defects in or failures of the equipment were caused by the Customer's negligence including the lack of proper preventative maintenance, misuse or accident or by unauthorized repair, alteration or installation.
13. This Warranty does not extend to consumable items or mechanical parts subject to normal wear.
14. Customer's exclusive remedy for claims against V-TEK shall be the repair or replacement of defective equipment and parts.
15. Any modification to the standard configuration of this equipment as delivered will void the warranty, unless V-TEK personnel make the modification.

THIS WARRANTY IS EXPRESSLY MADE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL V-TEK BE LIABLE FOR INCIDENTAL, SPECIAL OR CONSEQUENTIAL PENALTIES OR DAMAGES, INCLUDING LOST PROFITS OR PENALTIES AND/OR DAMAGES FOR DELAY IN DELIVERY OR FAILURE TO GIVE NOTICE OF DELAY EVEN IF V-TEK HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

PASS THROUGH WARRANTIES ARE AVAILABLE FROM THE RESPECTIVE MANUFACTURERS.

SERIAL NUMBER _____

WI201.16 Rev. 3
11/21/11

Tell us how we are doing. Please take this opportunity to fill out our short survey on our website, so V-TEK can continue to be a leader in customer service. Please go to the direct link <http://tinyurl.com/3vs4day> or go to our website www.vtekusa.com under Contact Us and locate the Equipment and Service Customer Survey. Thank you for your feedback and support.



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